

# Benefit basics:

- Finished siding is protected from damage by weather
- Saves time and labor costs
- No costly scheduling, weather or seasonal delays
- No overspray, dripping, splattering or clean-up problems
- The job site is neat and the product looks finished immediately
- No color variation, lap marks, shrink lines, streaking or dirt pick-up



Cabot Factory Finish™ provides a fade-resistant finish that is exceptionally long lasting. 100% acrylic based, these tough exterior coatings keep moisture out and protect lumber from warping and checking. They provide a beautiful, texture enhancing, eggshell finish on Watkins' smooth and rough-sawn sidewall products and are ideal for use on siding and trim. Formulated specifically for machine application, this mildew-resistant, water-repellent, extremely tough finish will resist marks and scratches.



Application of Cabot Factory Finish under the factory-controlled conditions of a machine applicator insures that the product is applied to all sides of the lumber, completely protecting the lumber before it reaches the job site.

**Composition:**  
Richly pigmented, opaque, 100% acrylic based finish.  
**Finish:**  
Dries to a uniform, eggshell finish.



[www.cabotstain.com](http://www.cabotstain.com)

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# Watkins and Cabot...

A partnership of quality color finishing applied under the most stringent, controlled conditions.

Cabot Factory Finish™ is specifically formulated for the machine-finishing process and the application to siding prior to installation. This state-of-the-art coating provides wood and engineered wood products with maximum protection. Most commonly used for new siding, this low-lustre 100% acrylic finish is guaranteed for 15 years and is tintable to unlimited custom colors.

All six sides of the board, including the butt-ends, are completely covered ensuring the ultimate protection from nature's elements. The product is then brushed deep into the surface for maximum penetration and is allowed to dry thoroughly prior to leaving the factory - stabilizing the siding and preventing possible shrinkage. The finished siding arrives at the construction site totally protected from exposure to water and sunlight.

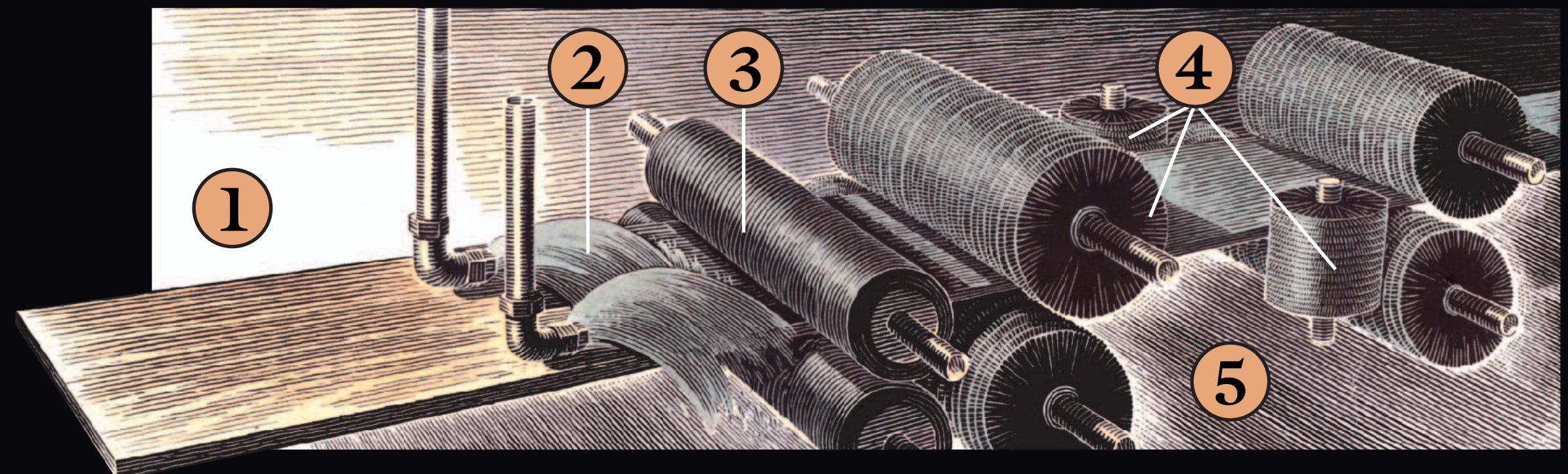


**U.V. Resistant**  
Special transoxide pigments provide superior resistance to sun degradation and premature fading.

**Water Repellent**  
Excellent resistance to water infiltration which can cause premature coating failure, warping and cracking.

**Mildew Resistant**  
Added mildewcides resist unsightly mildew and algae growth to keep the siding beautiful longer.

# The Cabot® Factory Finishing Process



1. Controlled temperature and humidity levels stabilize any moisture in the wood; application conditions are optimal.
2. Natural wood or engineered siding is fed into the machine applicator and flooded with Cabot Factory Finish.
3. Pressure rollers spread the coating evenly.
4. High speed brushes drive Factory Finish into all six sides of the wood for maximum protection. Back-priming reduces shrinking and swelling and improves siding durability.
5. Proper spread rates and uniform color coverage provide a beautiful Factory Finish with the highest outdoor performance standards.

